

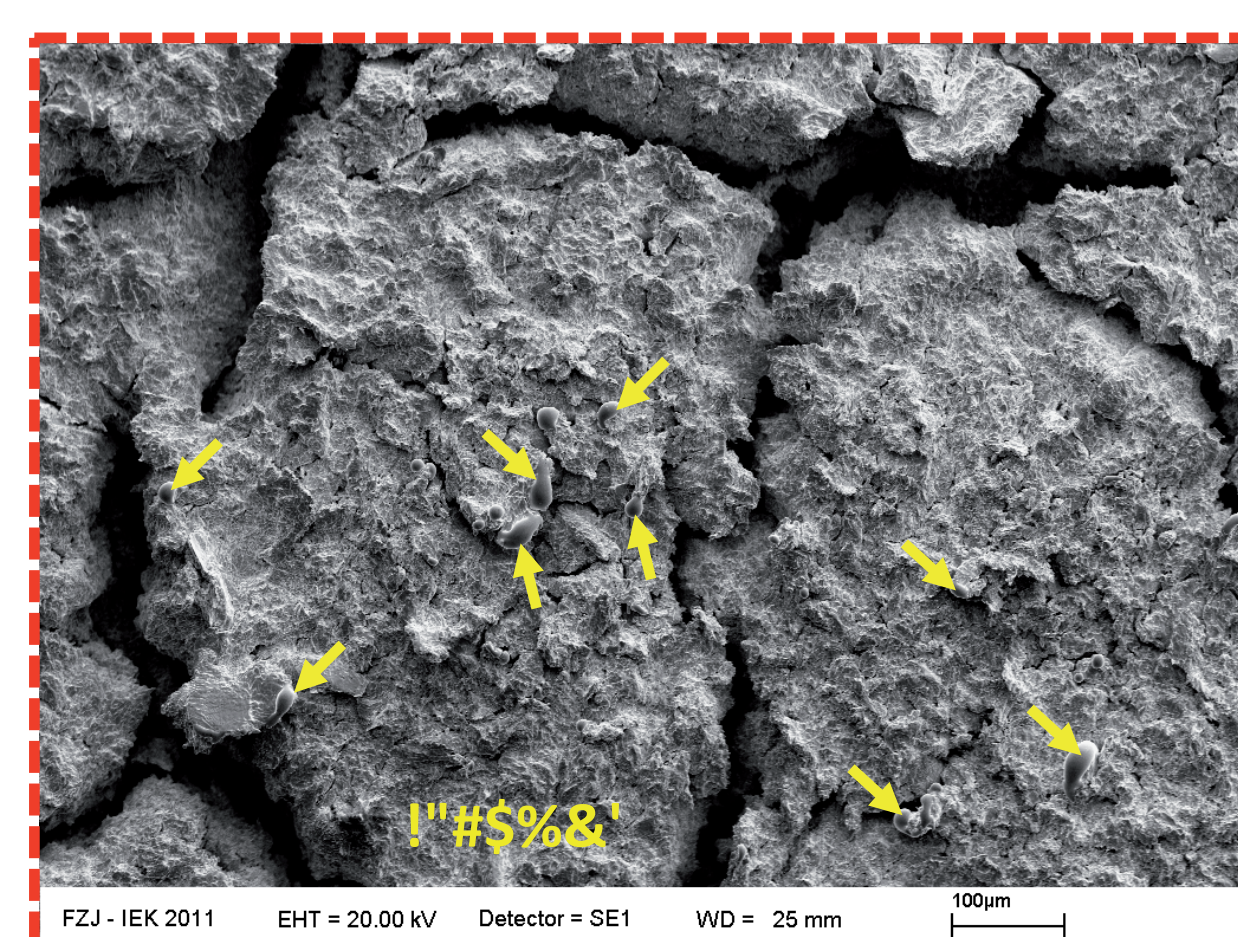
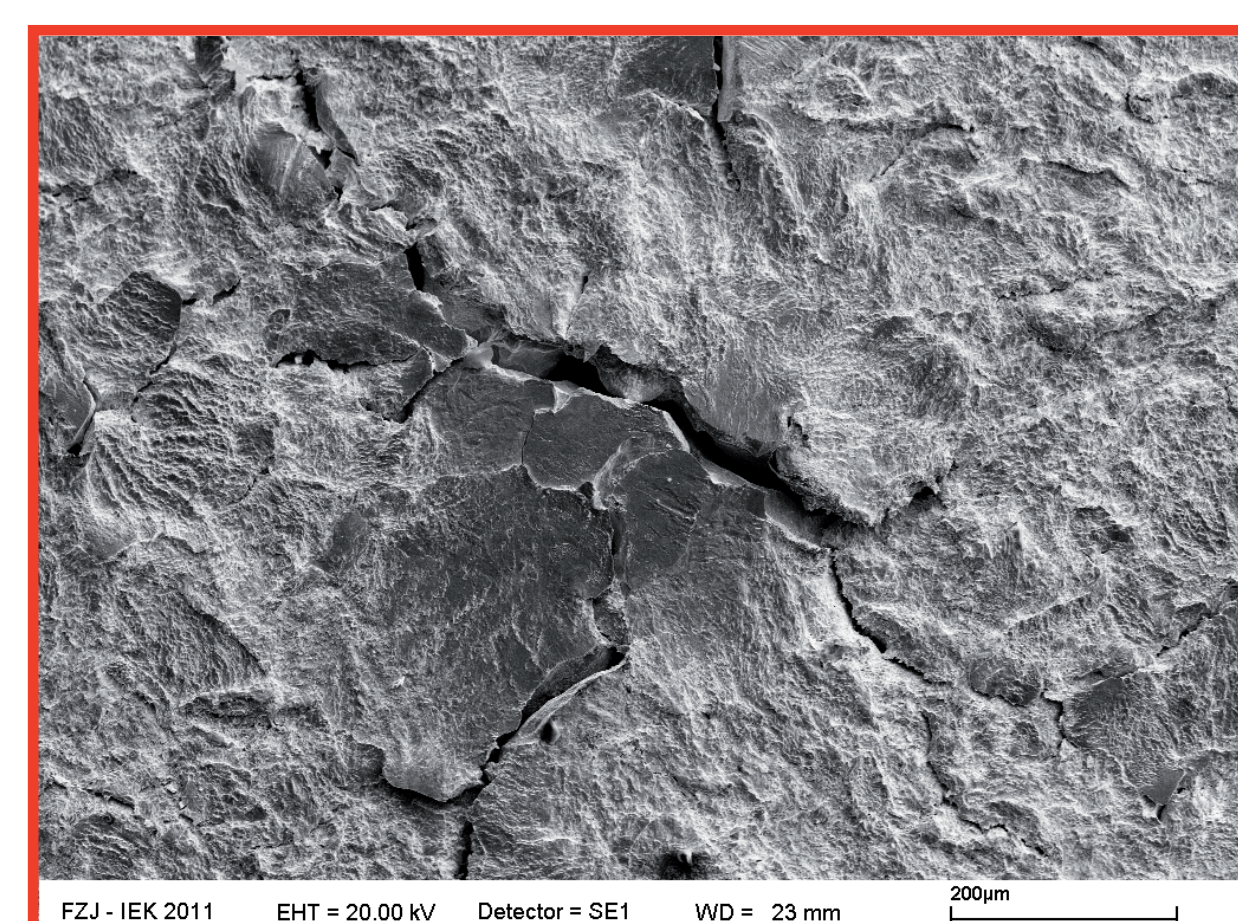
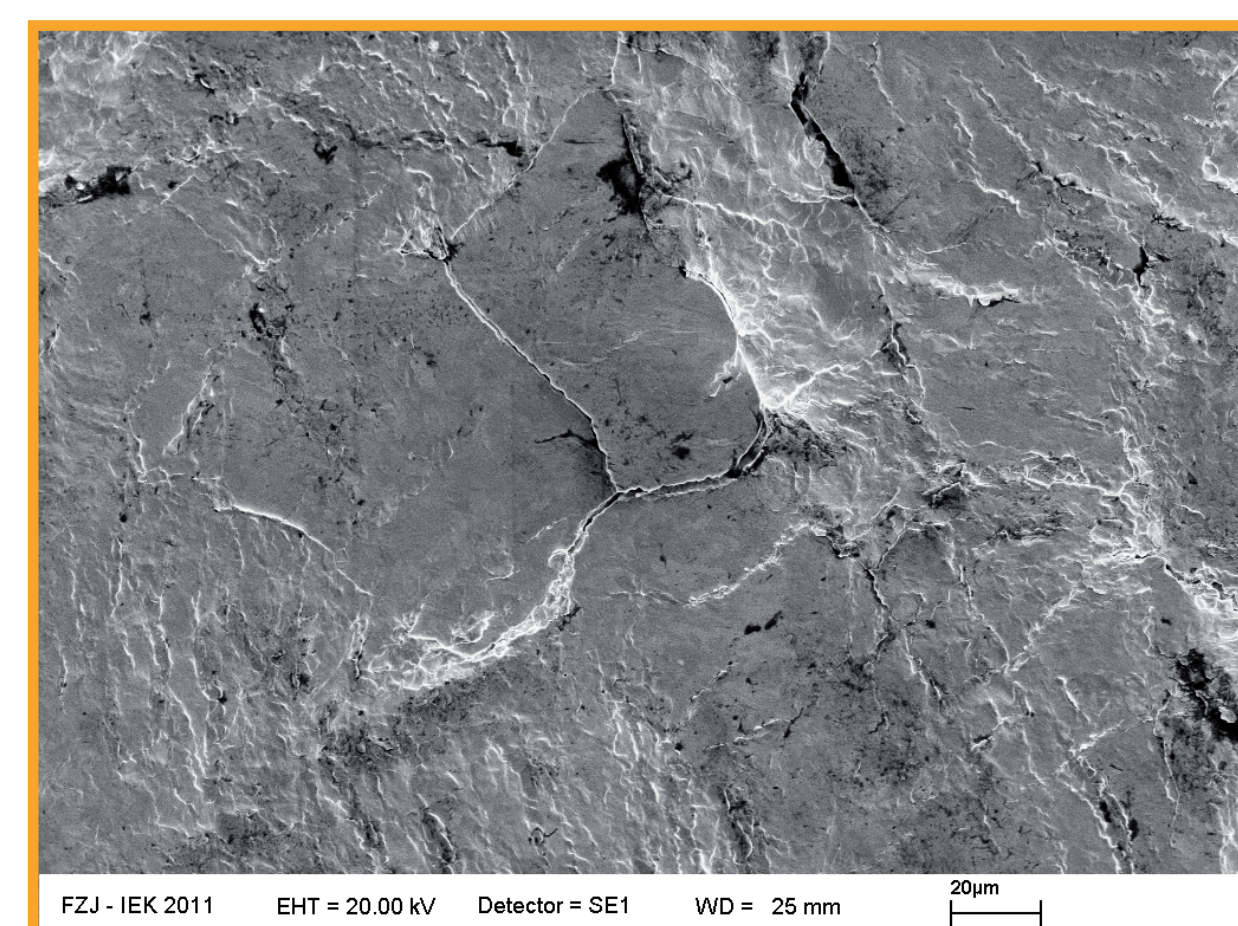
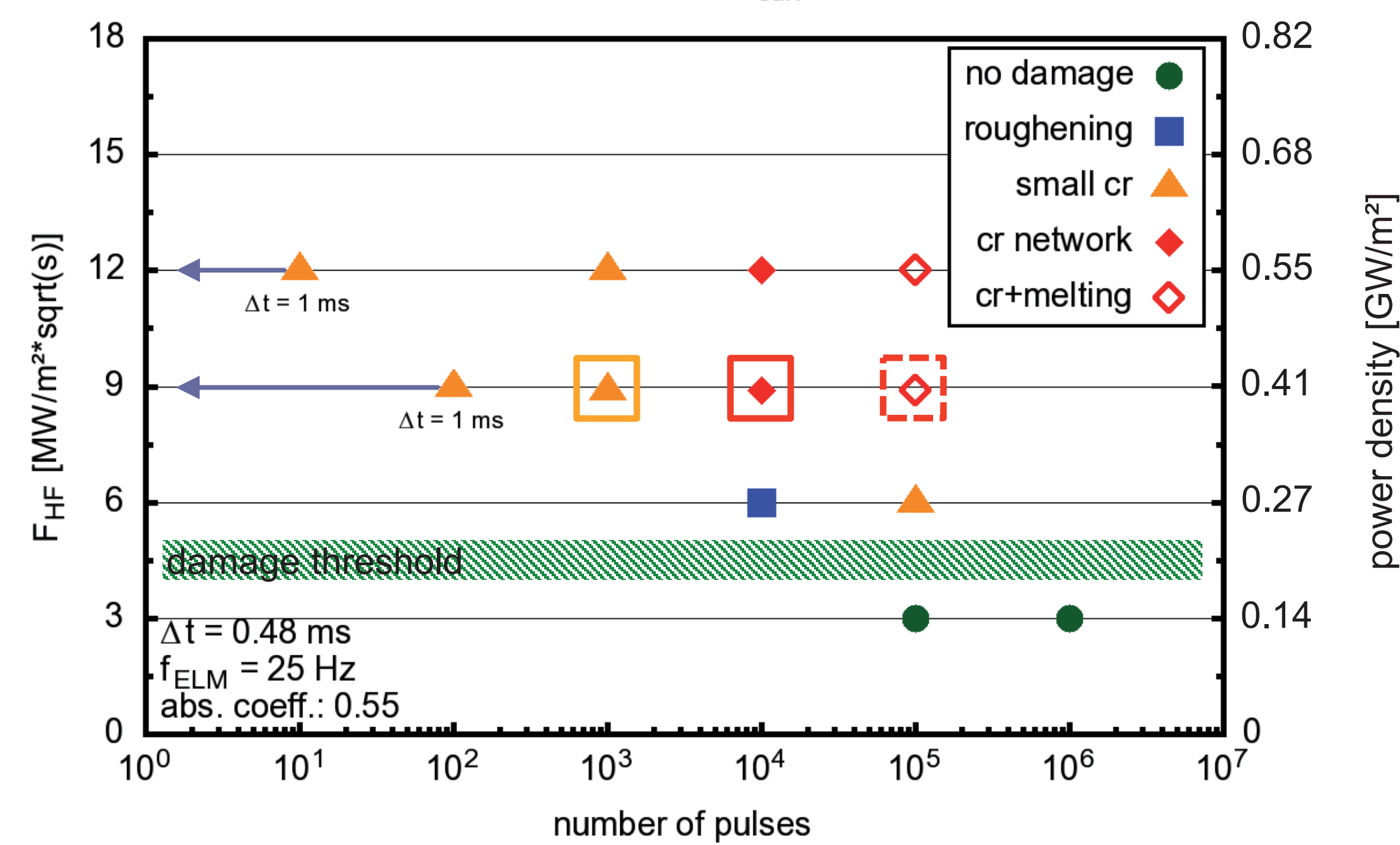
OVERVIEW - SUMMARY

HIGH CYCLIC THERMAL SHOCKS

Material

double forged tungsten
grain shape: **anisotropic**
testing orientation: **deformation parallel to surface**

Surface condition after testing pure W at $T_{surf} \approx 700^\circ\text{C}$ (10 MW/m² SSHL)



Thermal fatigue induced crack formation

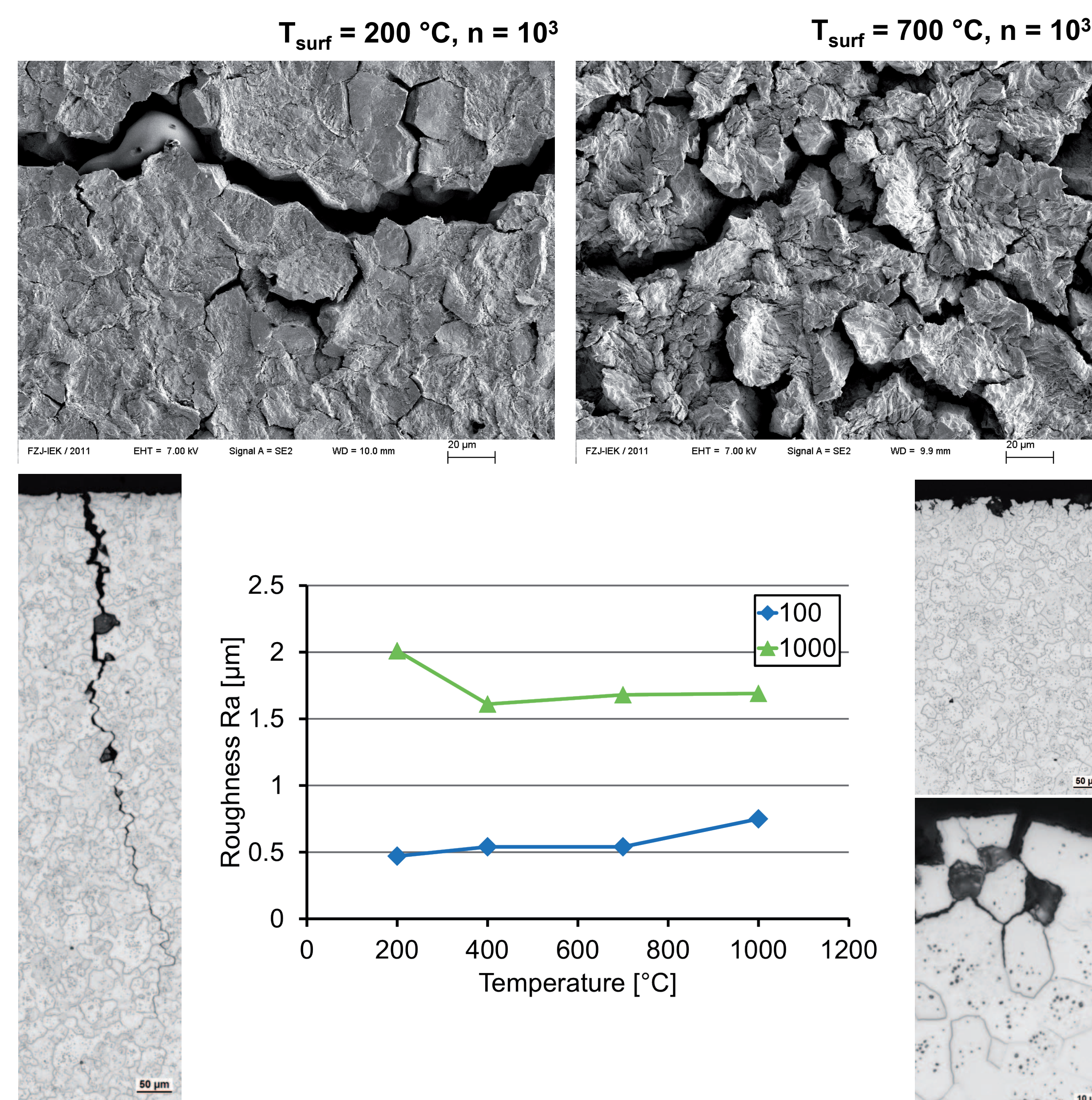
THERMAL VARIATION

Testing parameters

number of pulses = 10² and 10³
 $\Delta t = 1$ ms, $f_{ELM} = 0.33$ Hz, abs. coeff. = 0.55
power density = 0.38 GW/m²
 $F_{HF} = 12 \text{ MW/m}^2 \cdot \text{s}^{1/2}$
 $T_{surf} = 200, 400, 700$ and 1000°C

Material

metal injection molded tungsten
grain shape: **isotropic**



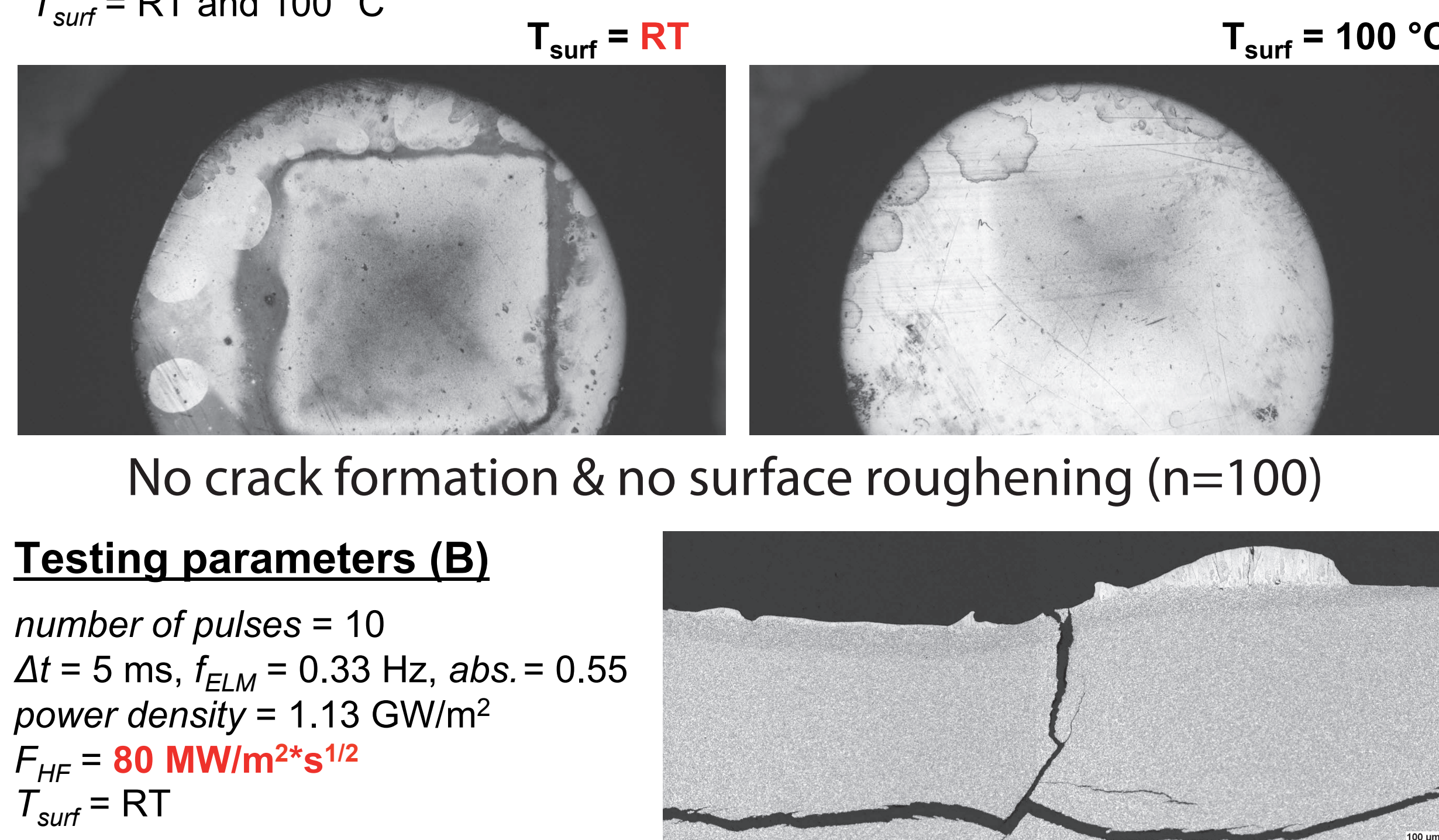
HIGH END MATERIALS

Testing parameters (A)

number of pulses = 10²
 $\Delta t = 1$ ms, $f_{ELM} = 0.33$ Hz, abs. coeff. = 0.55
power density = 1.13 GW/m²
 $F_{HF} = 36 \text{ MW/m}^2 \cdot \text{s}^{1/2}$
 $T_{surf} = \text{RT}$ and 100°C

Material

toughness enhanced, fine grained
W-1.1%TiC in the recrystallized state
grain shape: **isotropic**



No crack formation & no surface roughening (n=100)

Testing parameters (B)

number of pulses = 10
 $\Delta t = 5$ ms, $f_{ELM} = 0.33$ Hz, abs. = 0.55
power density = 1.13 GW/m²
 $F_{HF} = 80 \text{ MW/m}^2 \cdot \text{s}^{1/2}$
 $T_{surf} = \text{RT}$

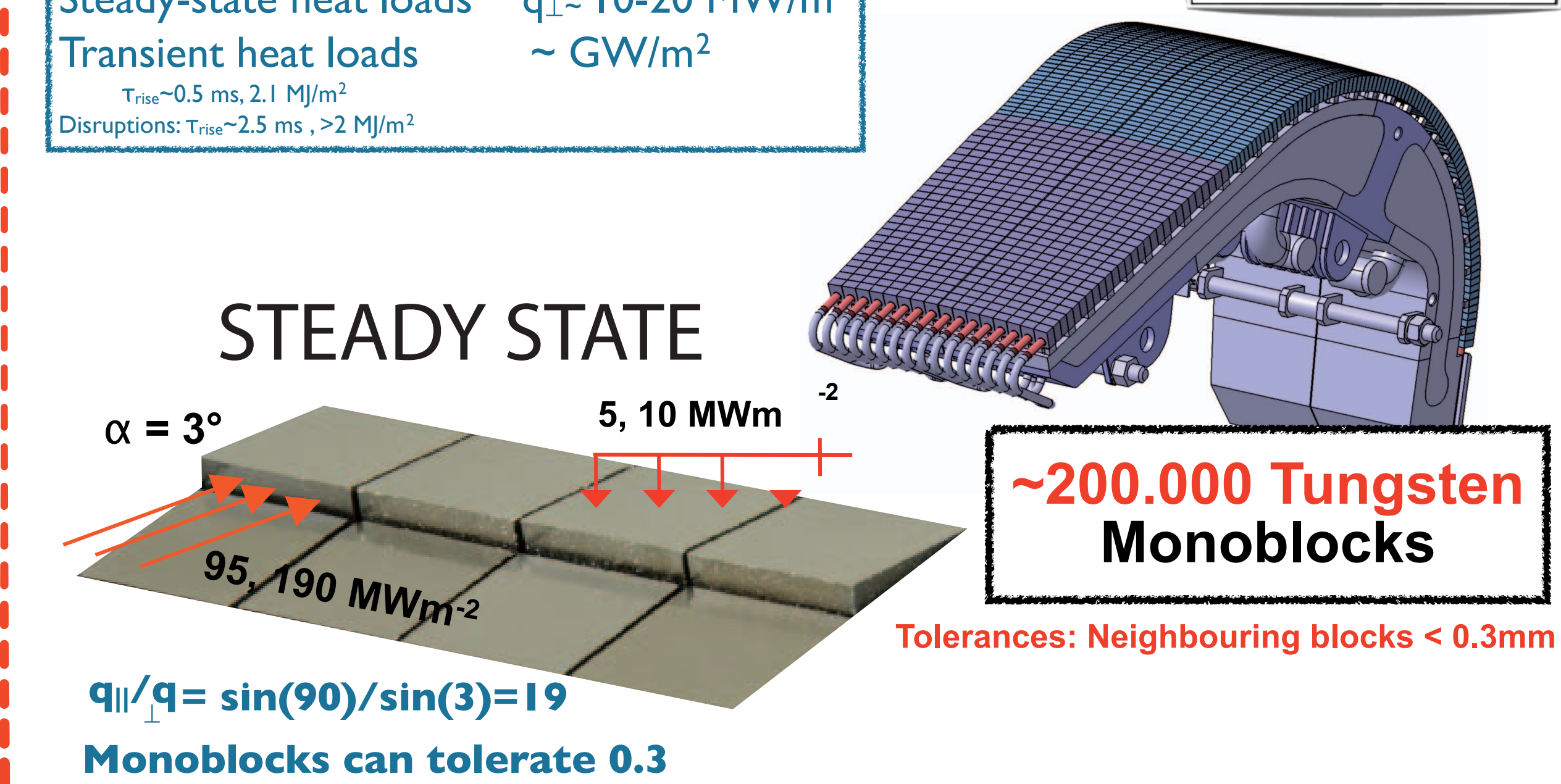
Melt formation causes tungsten purification & recrystallization

TOKAMAK CONDITIONS

ITER

Steady-state heat loads $q_{||} \sim 10\text{-}20 \text{ MW/m}^2$
Transient heat loads $\sim \text{GW/m}^2$
 $T_{imp} = 0.5 \text{ ms}, 2.1 \text{ MJ/m}^2$
Disruptions: $T_{dis} = 2.5 \text{ ms}, > 2 \text{ MJ/m}^2$

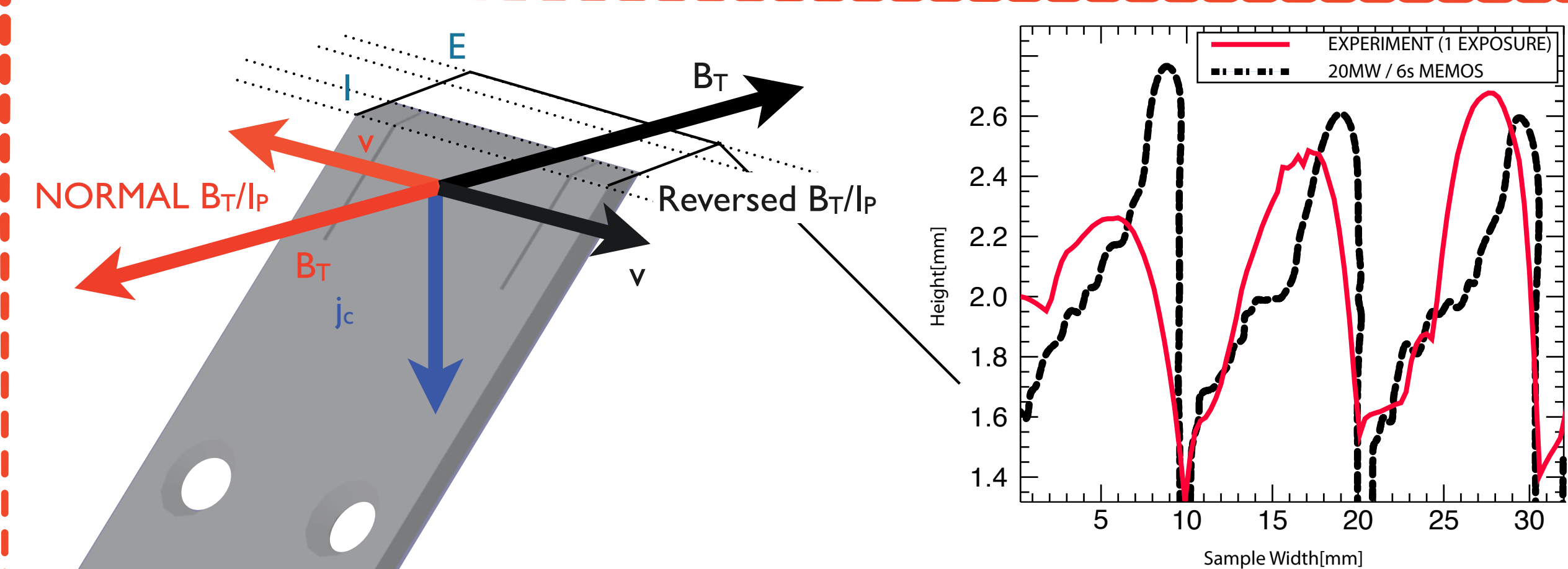
ITER Standard Scenario
 $Q_{95} = 10, I_p = 15 \text{ MA}, B_{95} = 5.3 \text{ T}$



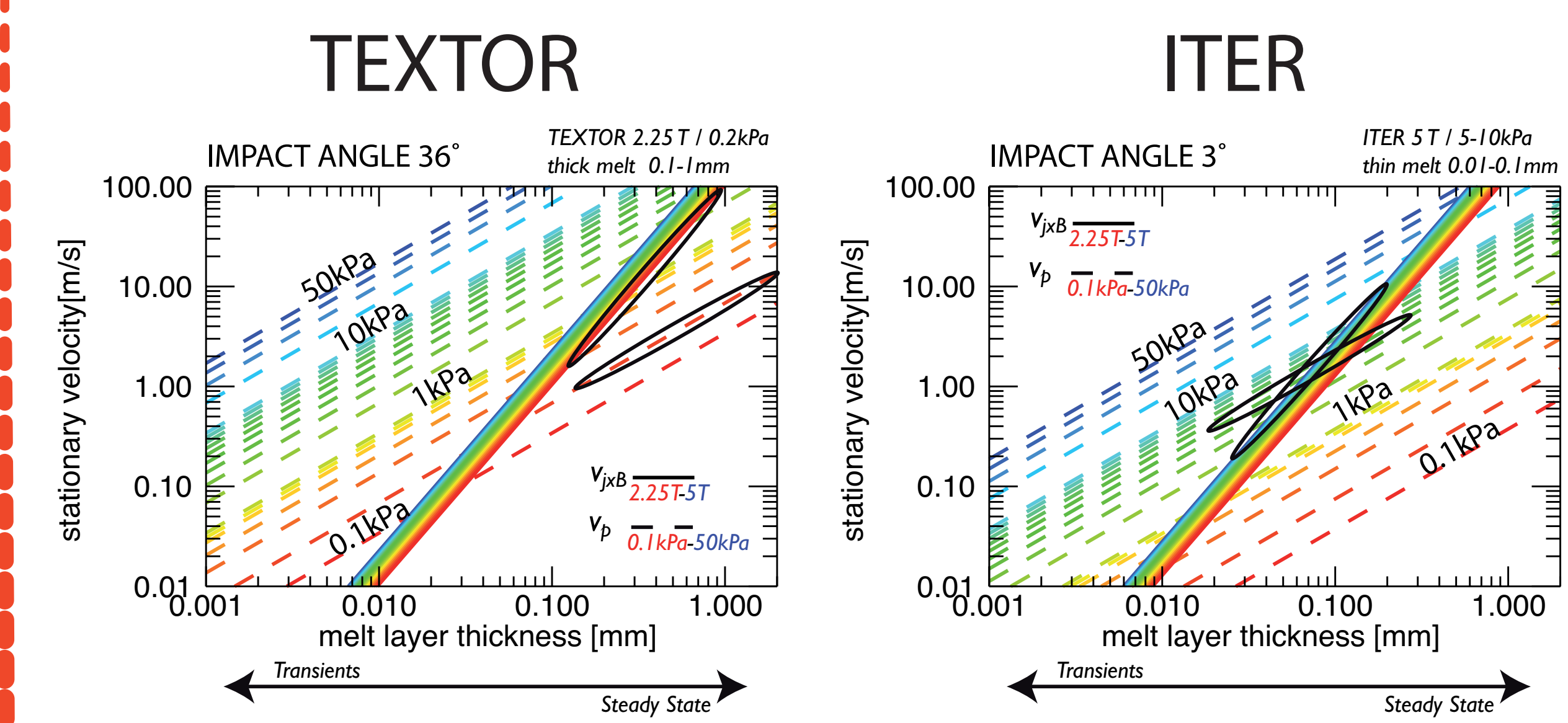
TRANSIENTS

Unmitigated ITER ELMs will damage monoblock edges and front surfaces

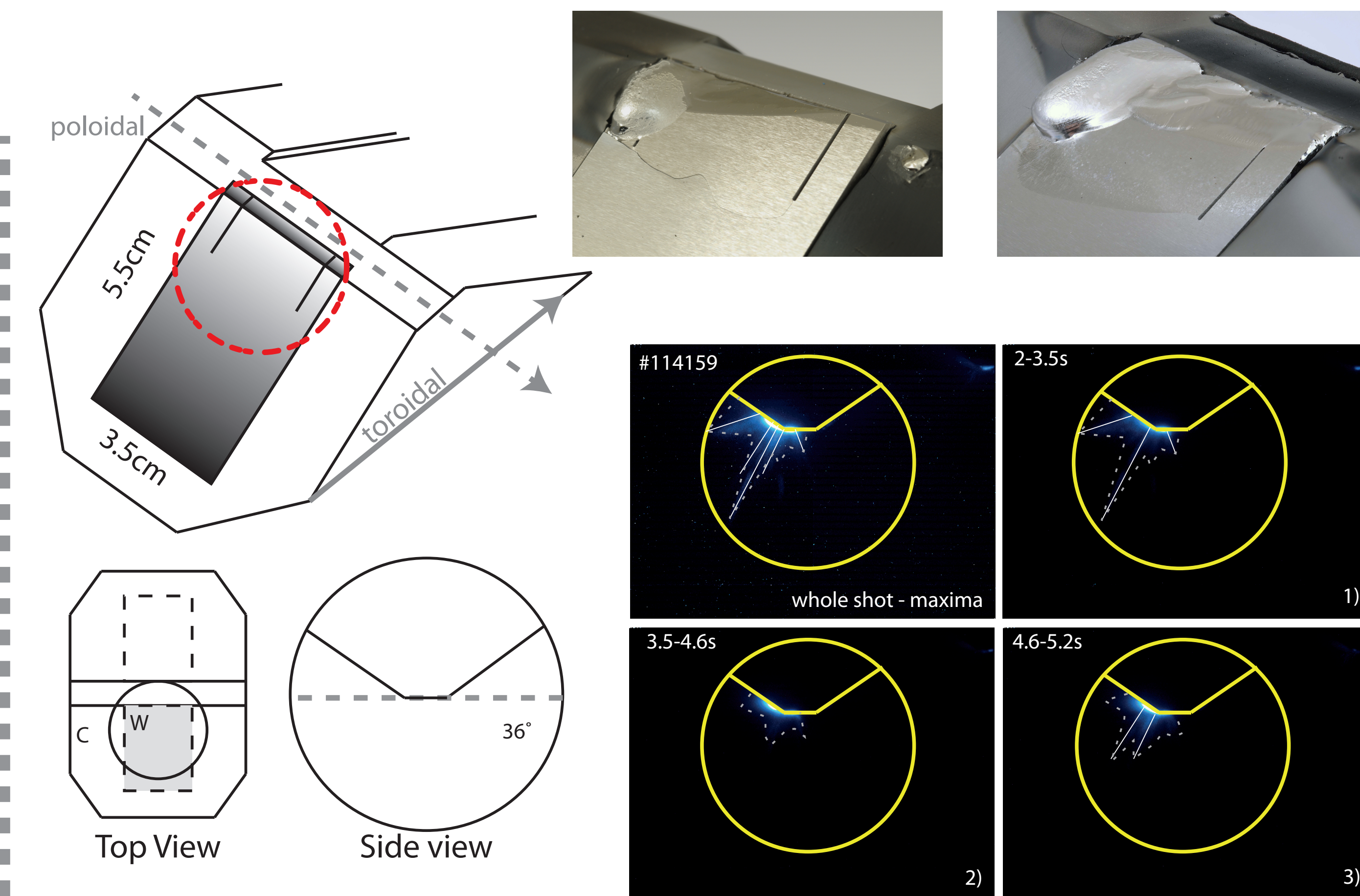
MELTLAYER MOTION



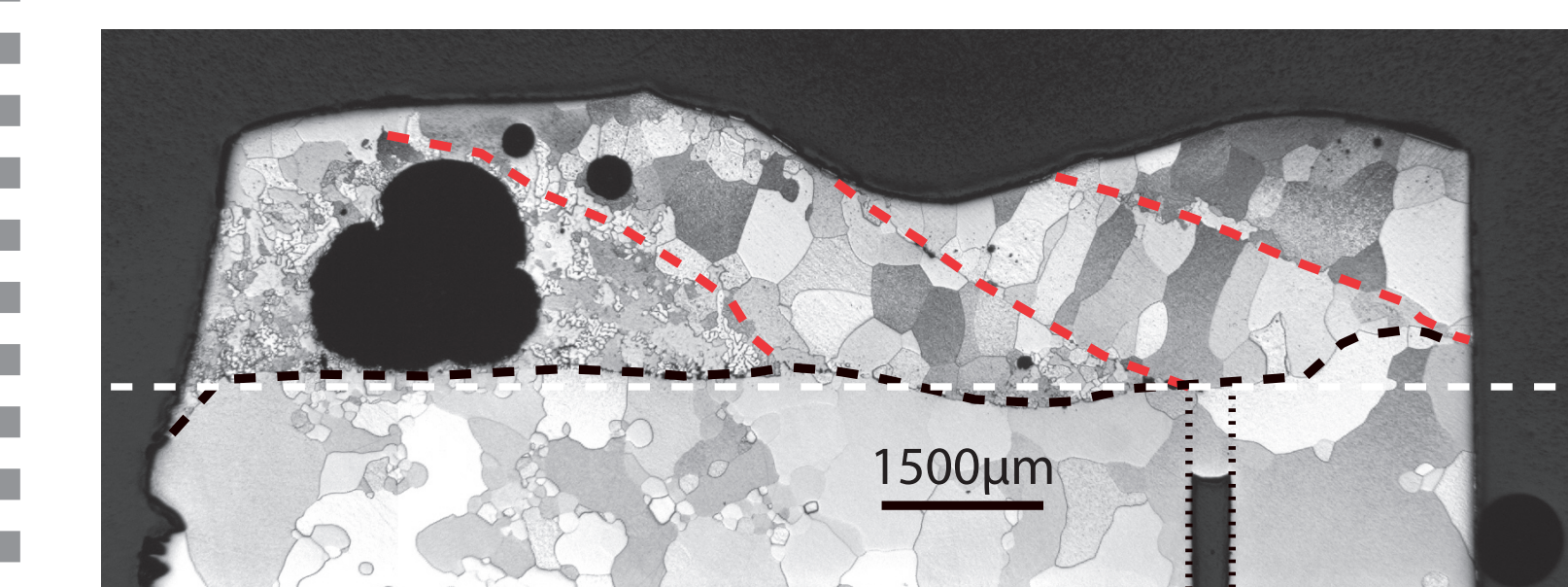
Driving forces of melt layer motion are typically either pressure or $j \times B$ related
Steady State melting suffers from $j \times B$ forces due to thermoelectric emission, while transient events are equally prone to both pressure and $j \times B$



TOKAMAK MELT EXPOSURES



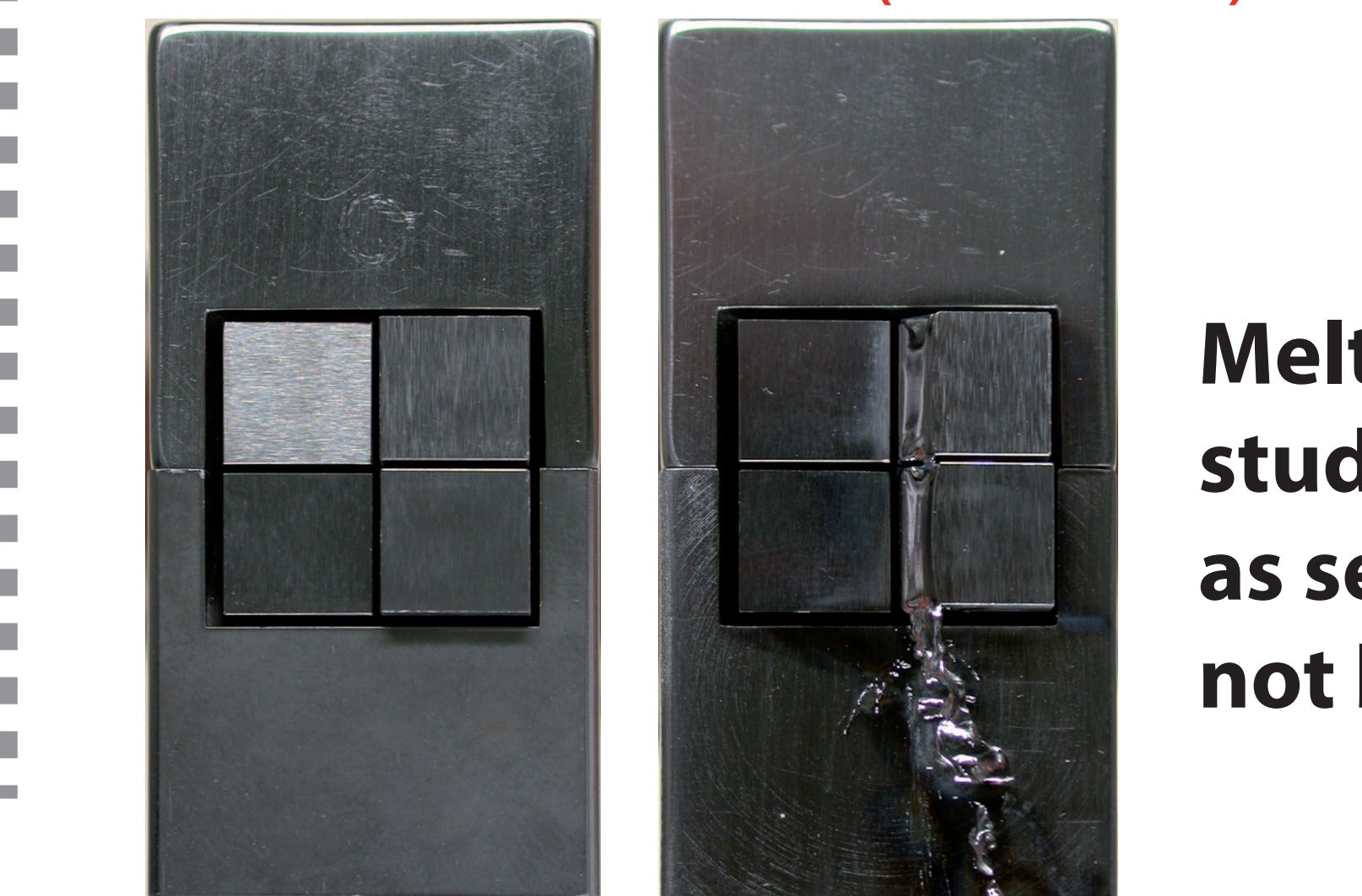
Apart from melt layer motion, spraying and splashing, macroscopic melt layer loss is occurring



Strong changes in grain structure and material distribution are apparent



ALCATOR C-MOD (MIT-US)
ASDEX UPGRADE (IPP - GER)



Melt damage needs to be studied at multiple machines as self amelioration so far has not been observed